

USER MANUAL



Assembly and set up instructions for
procedures on the Interlocking Bovine.



Interlocking Bovine

Revision A:
Interlocking Bovine
User Manual.

Product Sku:
B100-000

Last Updated:
8 November 2023



Part List

You will Need:

- Power Drill
- Pozi Drill Bit
- Pozi Screwdriver

Spare Parts:

Spare Parts Available to Order

For all other parts or repairs, please contact Holsim through our website www.holsim.co.nz

Overall Hardware

QTY

- | | |
|--------------------------------|----|
| • Small Angled Bracket | 12 |
| • Medium Angled Bracket | 2 |
| • Large Angled Bracket | 6 |
| • 6G x 15mm Buttonhead Screws | 48 |
| • Big Hinges | 2 |
| • 10G x 20 Self Tapping Screws | 32 |
| • 6G x 12mm Countersunk Screw | 12 |
| • Knurl Screws | 4 |
| • Pelvis Angle Bracket | 2 |
| • Pelvis Straight Bracket | 2 |

General`	QTY	Hardware used	QTY
Bottom Cage – Part H	2	Small Angle Brackets	4
Legs – Part B	2	6G x 15mm Buttonhead Screws	16
Legs – Part D	2	10G x 32 Self Tapping Screws	8
Mezzanine	1	Pelvis Angle Brackets	2
Back Arch	1	Pelvis Straight Brackets	2
		M6 Knurl Screw	4

Base	QTY	Hardware used	QTY
Base – Part A	1	Large Angled Bracket	6
Base – Part B	1	10G x 20 Self Tapping Screws	24
Front Pole	1	Big Hinges	2
Mezzanine Support - Part A	1	6G x 12mm Countersunk Screws	12
Mezzanine Support - Part B	1		

Legs	QTY	Hardware used	QTY
Legs – Part A	2	Small Angle Brackets	2
Legs – Part B	1	6G x 15mm Buttonhead Screws	4
Shroud Support – A	1		
Shroud Support – B	2		

Bottom Cage	QTY	Hardware used	QTY
Bottom Cage – Part A	2	Medium Angle Bracket	2
Bottom Cage – Part B	2	Small Angle Brackets	4
Bottom Cage – Part C	2	6G x 15mm Buttonhead Screws	16
Bottom Cage – Part D	2		
Bottom Cage – Part E	1		
Bottom Cage – Part F	2		
Bottom Cage – Part G	2		
Front Stand	1		

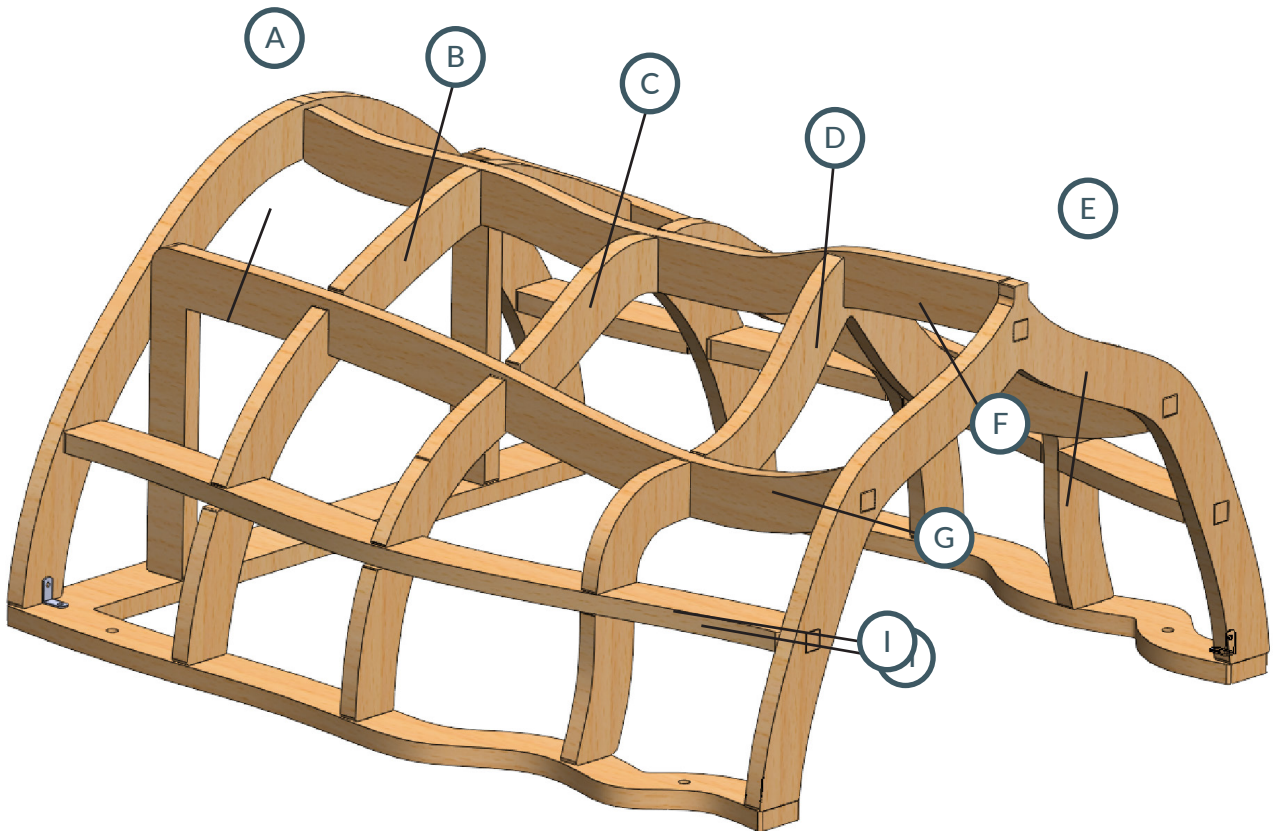
Top Cage	QTY	Hardware used	QTY
Top Cage – Part A	1	Small Angle Brackets	6
Top Cage – Part B	1	6G x 15mm Buttonhead Screws	12
Top Cage – Part C	1		
Top Cage – Part D	1		
Top Cage – Part E	1		
Top Cage – Part F	1		
Top Cage – Part G	2		
Top Cage – Part H	2		
Top Cage – Part I	1		

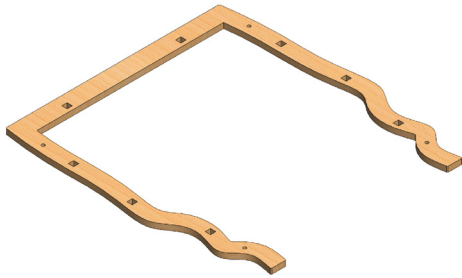


Top Cage

1 STEP ONE

Layout pieces

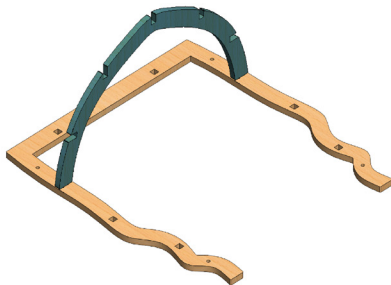




2 STEP TWO

Laydown the base

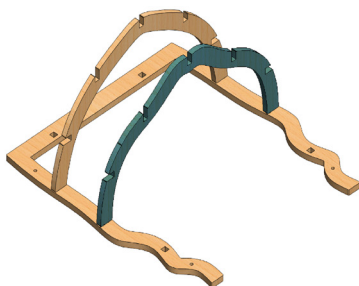
- Lay down Top Cage - Part I on the floor with the closed in end furthest away from you.



3 STEP THREE

Sit Part B on Part I

- Lay down Top Cage - Part I on the floor with the closed in end furthest away from you.



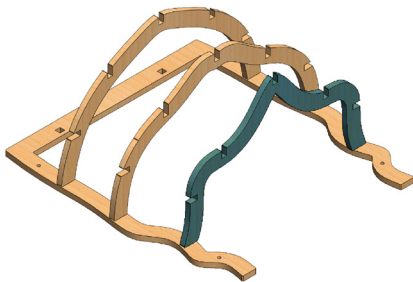
4 STEP FOUR

Place Part C on Part I

- Lock in Part C as shown.



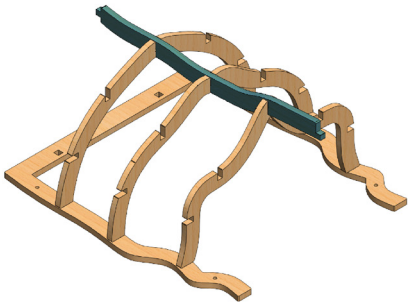
Top Cage



5 STEP FIVE

Place Part D On Part I

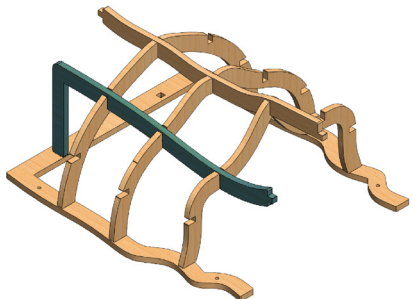
- Lock in Part D as shown.



6 STEP SIX

Place in Part F

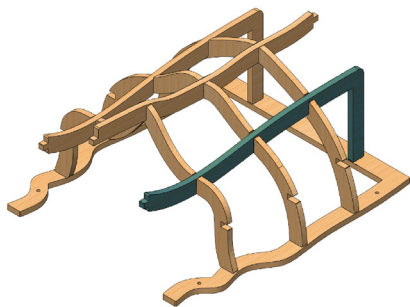
- Interlock Part F through the top of each arch as shown.



7 STEP SEVEN

Locate Part G

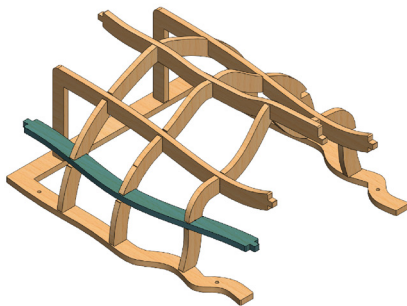
- Interlock Part G as shown on one side of the arches.



8 STEP EIGHT

Repeat on opposite side

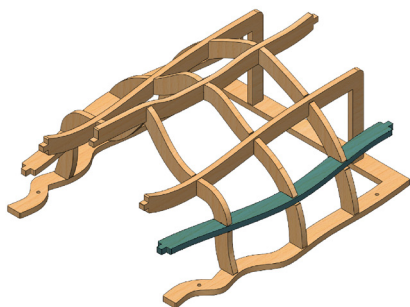
- Add another Part G to the opposite side of the Top Cage.



9 STEP NINE

Locate Part H

- Interlock Part H with one side of the arches



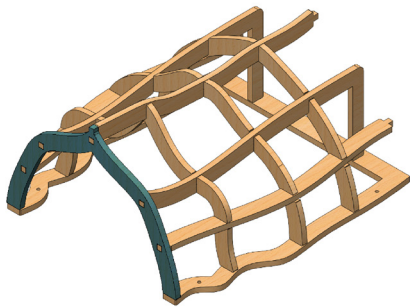
10 STEP TEN

Repeat On Opposite Side

- Add another Part H to the opposite side of the Top Cage.



Top Cage



11 STEP ELEVEN

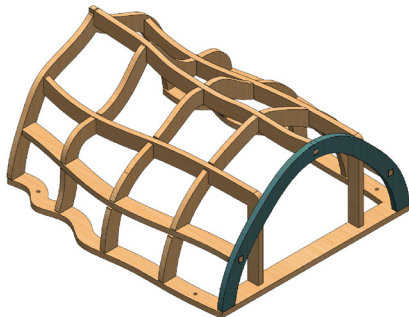
Locate Part E

- Locate Part E onto the back end of the Top Cage.

12 STEP TWELVE

Locate Part A

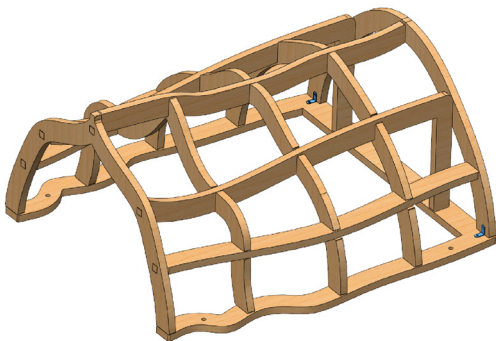
- Locate Part A onto the front end of the Top Cage.

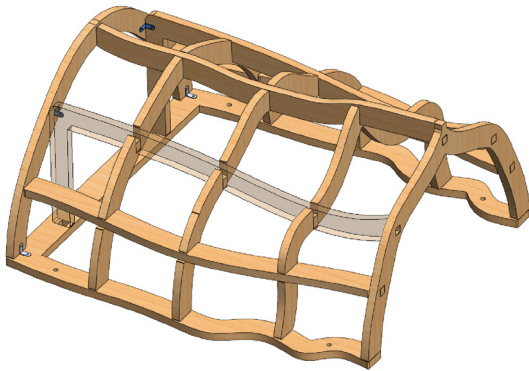


13 STEP THIRTEEN

Add Small Angle Brackets

- Using the 6g x 15mm Buttonhead Screws, secure a small angle bracket onto the base of Part A where it meets Part I as shown.
- Repeat on opposite side of the cage.

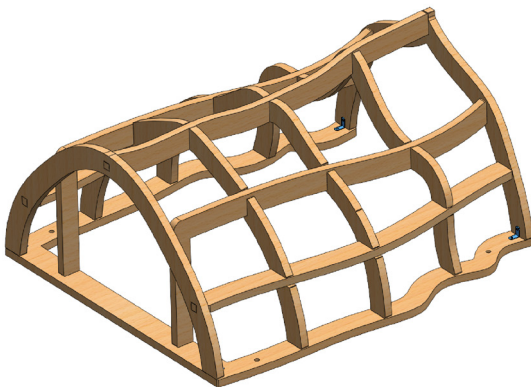




14 STEP FOURTEEN

Add Angle Bracket onto G

- Using the 6g x 15mm Buttonhead Screws, secure a small angle bracket onto the internal face of the top part of Part G like shown.
- Screw the other part of the bracket onto the internal face of Part A.
- Repeat on the other Part G, attaching it to the left side of the internal face of Part A.



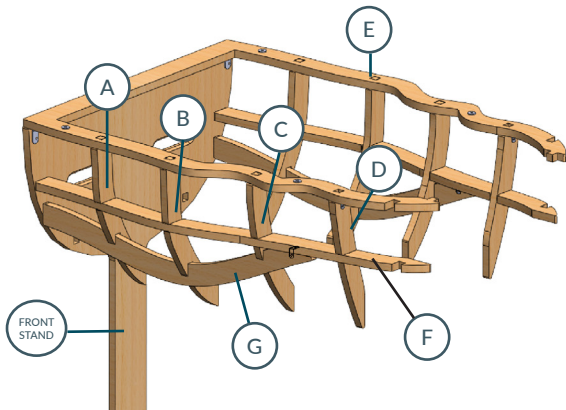
15 STEP FIFTEEN

Add Angle Bracket onto E.

- Using the 6g x 15mm Buttonhead Screws, secure a small angle bracket onto the base of Part E where it meets Part I
- Repeat on opposite side of the arch/cage.



Bottom Cage



1 STEP ONE

Lay Down the Base

- Lay down Bottom Cage - Part E on the floor with the open in end furthest away from you.
- Ensure the wide head of the threaded inserts are facing the floor.

2 STEP TWO

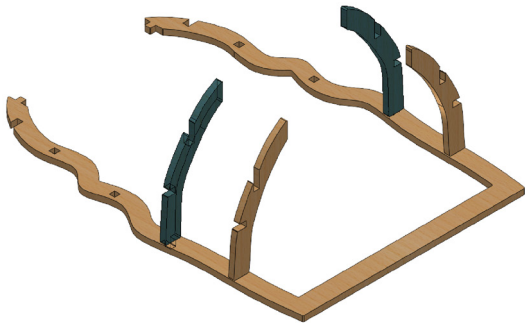
Interlock with A Part E

- Interlock the base of Part A with Part E.
- Repeat on opposite side of cage.

3 STEP THREE

Interlock Part B with E

- Interlock Part B with Part E.
- Repeat on opposite side of cage.



4 STEP FOUR

Interlock Part C with Part E

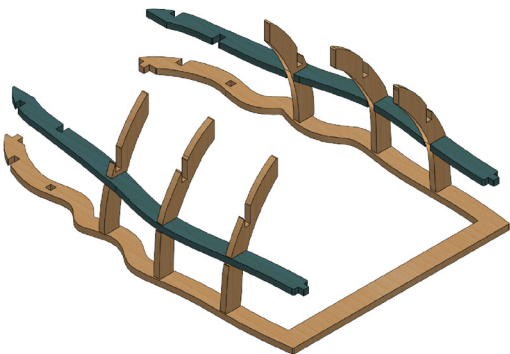
- Interlock Part C with Part E.
- Repeat on opposite side of cage.



5 STEP FIVE

Locate Part F

- Interlock Part F with the horizontal slots on Parts A to E.
- Repeat on opposite side of the cage.



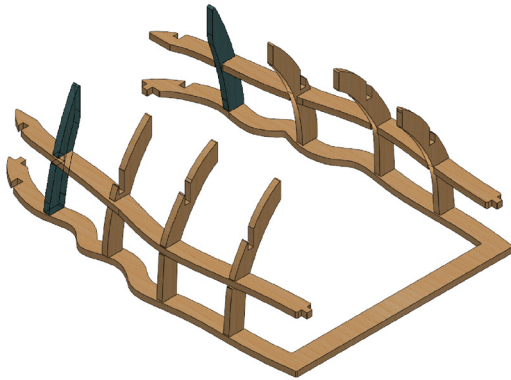
6 STEP SIX

Slot Together D with F

- Slot Part D with Part F.
- Repeat on opposite side of cage
- Note: Part D does NOT tab into Part E, this tab is utilized by another part at a later stage of the assembly.



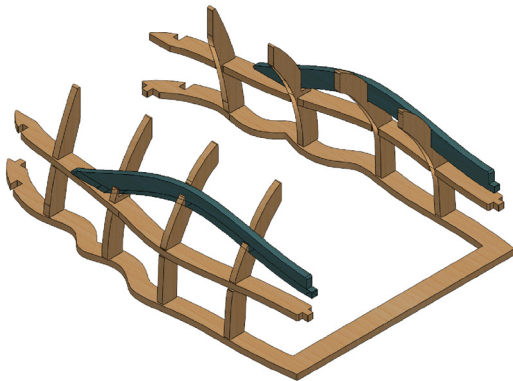
Bottom Cage



7 STEP SEVEN

Locate Part G

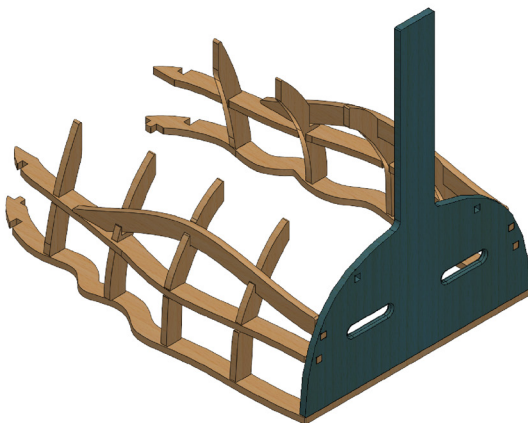
- Lock Part G into Part A to D as shown.
- Repeat on opposite side.



8 STEP EIGHT

Locate Front Stand

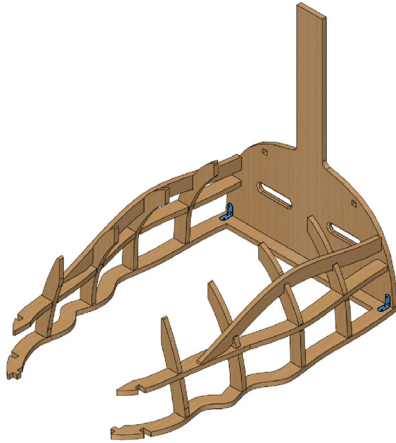
- Locate the Front Stand onto the closed in end of Part E, ensuring the ends of the cage pieces slot in flush with the front face of the Front Stand.



9 STEP NINE

Add Medium Angle Brackets

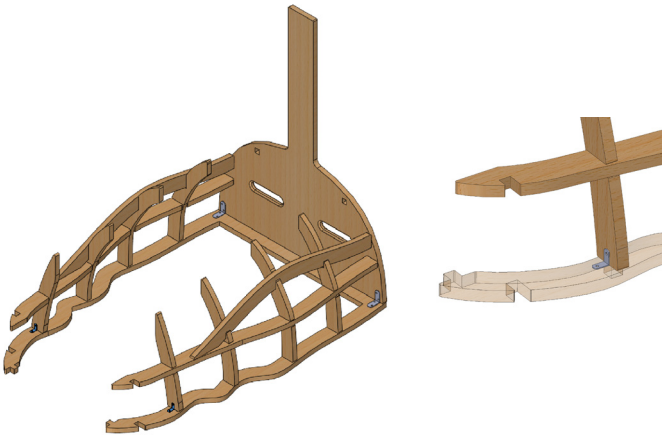
- Secure Front Stand onto the Bottom Cage assembly using a medium angle bracket on each side of the cage and 6g x 15mm Buttonhead Screws, ensuring it secures the Front Stand to Part E as shown.
- Repeat on opposite side of the cage as shown.



10 STEP TEN

Add Small Angle Brackets

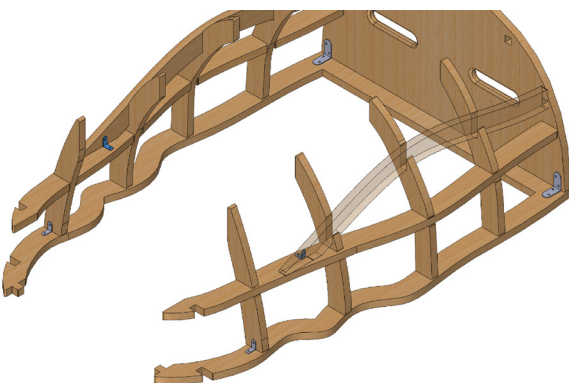
- Add a small angle bracket to secure Part D to Part E using 6g x 15mm Buttonhead Screws.
- Align directly above tabs on part E
- Repeat on opposite side of the cage as shown.



11 STEP ELEVEN

Add Bracket to Part G

- Interlock Part F with the horizontal slots on Parts A to E.
- Repeat on opposite side of the cage.



12 STEP TWELVE

Slot Together D with F

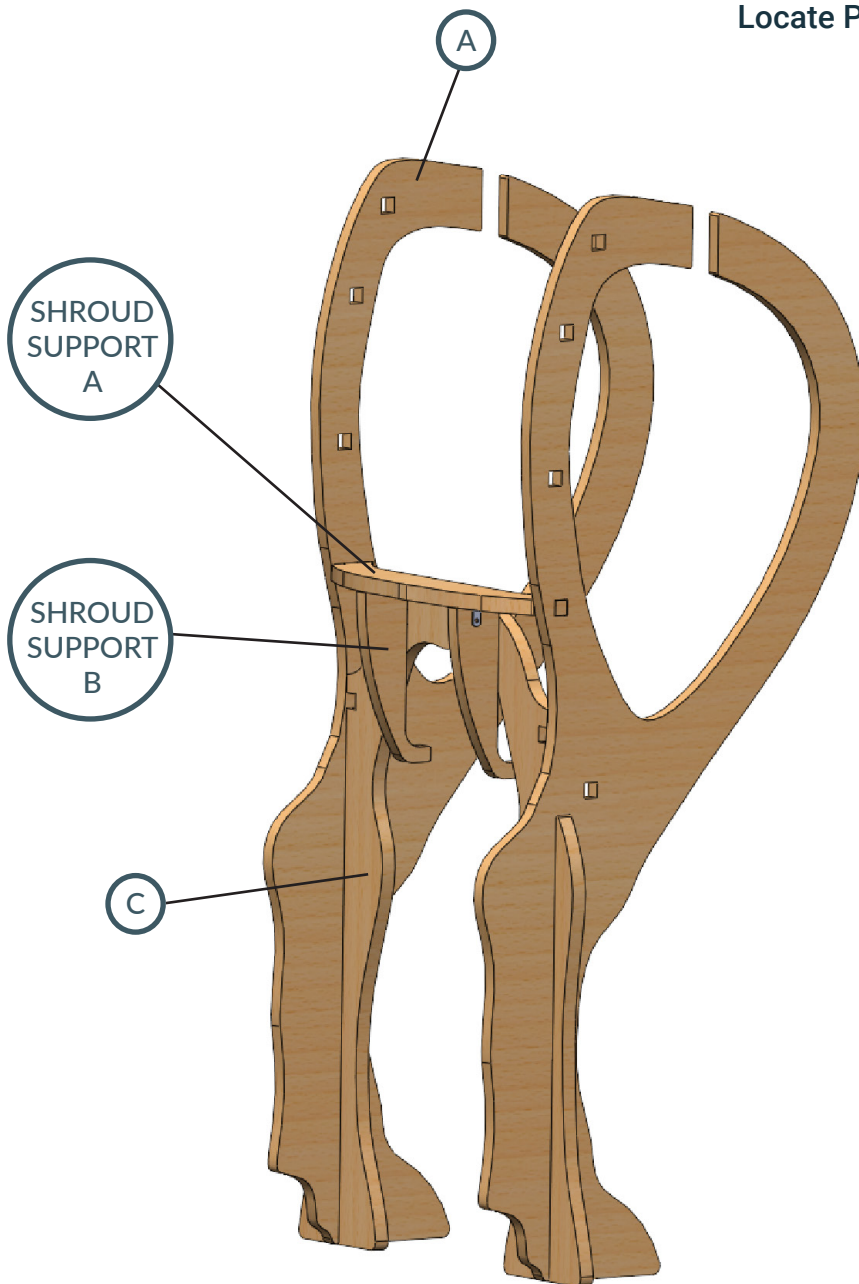
- Using the 6g x 15mm Buttonhead Screws, add a small angle bracket to the internal face of Part G, where it meets Part F as shown.
- Repeat on opposite side of the cage.



Leg Assembly

1 STEP ONE

Locate Parts

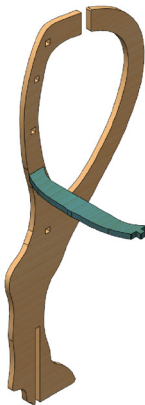




2 STEP TWO

Locate Leg Part A Left and Right

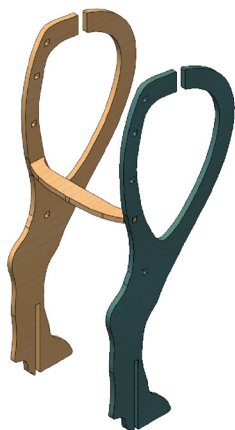
- Locate one of the Leg Part A's



3 STEP THREE

Locate Shroud Support A

- Locate Shroud Support Part A as shown



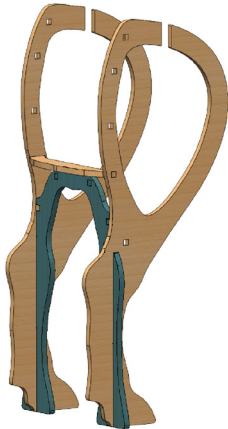
4 STEP FOUR

Locate leg Part A Left and Right

- Locate the second Leg Part A into shroud support A as shown



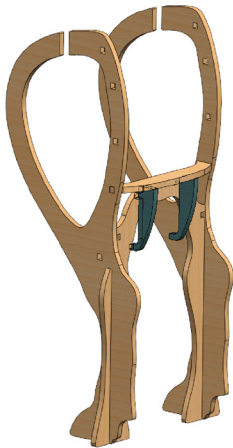
Bottom cage



5 STEP FIVE

Slot in Leg Part C

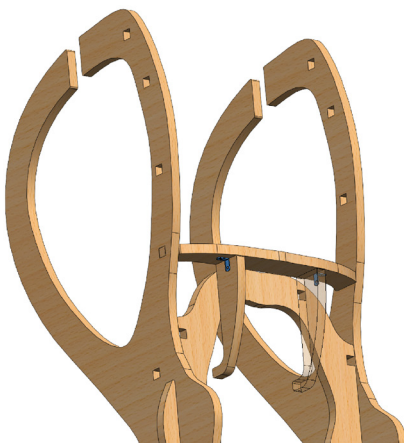
- Locate Leg Part C and slot into the Leg Part A's as shown.



6 STEP SIX

Fasten with Angle Brackets

- Fasten Support Part B in place with a small angle bracket and 6g x 15mm Buttonhead Screws as shown. Repeat on the opposite side of the other Support Part B.



7 STEP SEVEN

Connect part g into front slot of part d

- Fasten Support Part B in place with a small angle bracket and 6g x 15mm Buttonhead Screws as shown. Repeat on the opposite side of the other Support Part B.



Base Assembly

1 STEP ONE

Lay Down the base

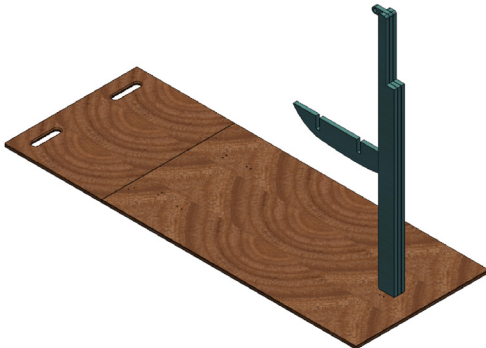
- Lay out the base as shown



2 STEP TWO

Locate front pole

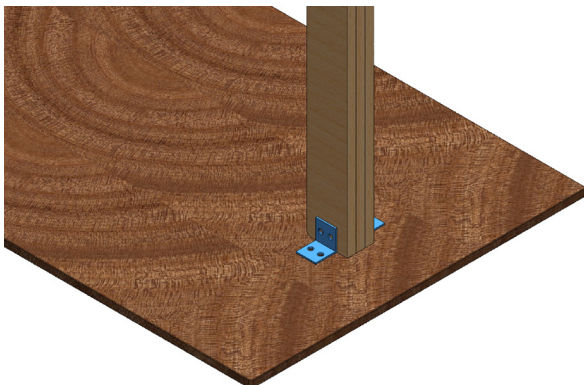
- Locate the front pole between the four drilled holes at the front end of the main base as shown.



3 STEP THREE

Fasten in place

- Fasten two large angle brackets (one on each side of the pole) in place with 10g x 20 Self Tapping screws.





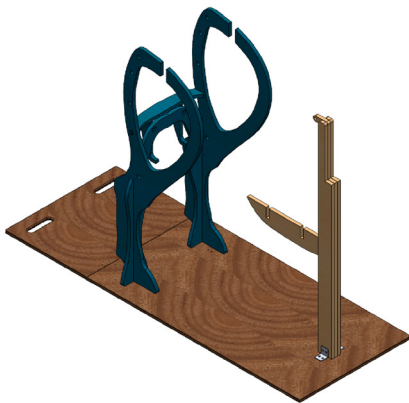
bottom cage



4 STEP FOUR

Ensure Pole Is secured

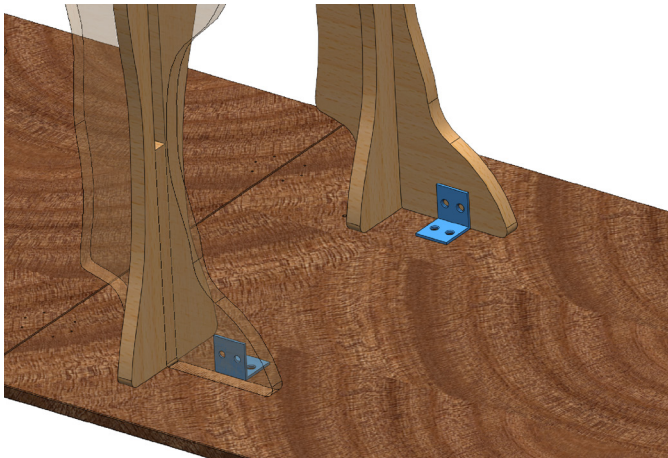
- Ensure the pole is securely fastened to the base.



5 STEP FIVE

Locate Leg Assembly

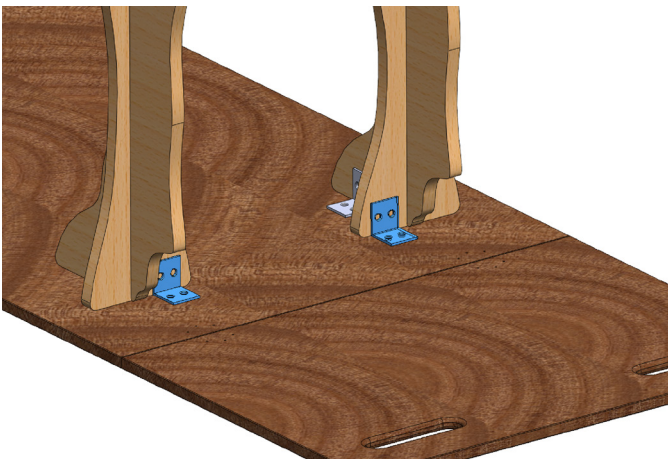
- Sit the leg assembly in place amongst the drilled holes as shown at the back end of the main base piece.
- Ensure the legs are centrally aligned.



6 STEP SIX

Secure Hooves

- Secure the hooves to the base using a large angle bracket on the internal face of each hoof, lining them up with the holes drilled in the base.
- Use 10G x 20mm Self Tapping Screws to secure the brackets to the base and hooves



7 STEP SEVEN

Secure back of hooves

- Secure the hooves to the base using a large angle bracket on the back face of each hoof, lining them up with the holes drilled in the base.
- Use 10g x 20mm Self tapping Screw to secure the brackets to the base and hooves



Base Assembly



8 STEP EIGHT

Locate Mezzanine Support Part A

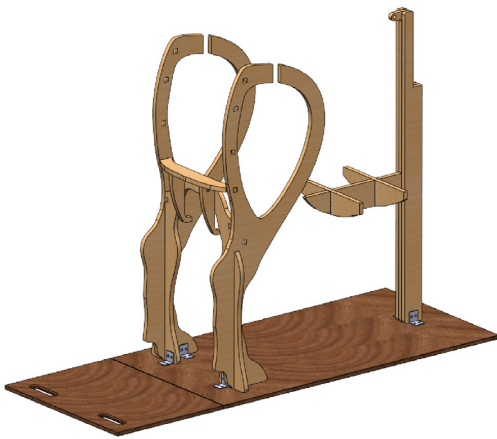
- Locate the mezzanine Support part A in the slot closest to the front pole upright.



9 STEP NINE

Locate Mezzanine Support Part B

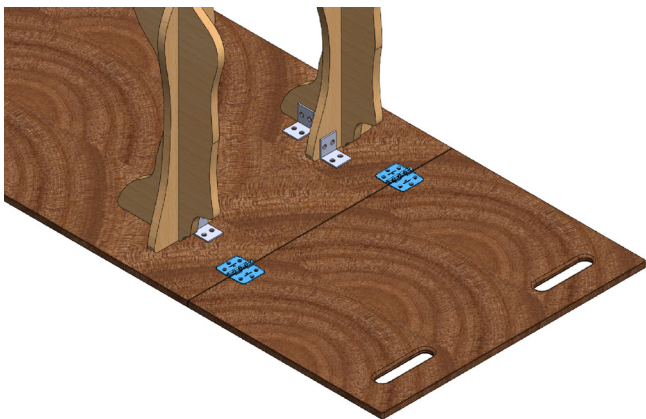
- Locate the mezzanine support part B in the second slot as shown.



10 STEP TEN

Check Assembly

- Ensure legs and front pole are secured to the base and that the orientation are correct.



11 STEP ELEVEN

Attach Hinges to Base

- Secure base part A and part B together with the two Big Hinges Assemblies
- Fasten in place using 6G x 12mm Countersunk Screws.



General Assembly



1 STEP ONE

Loacte Bottom Cage Part H

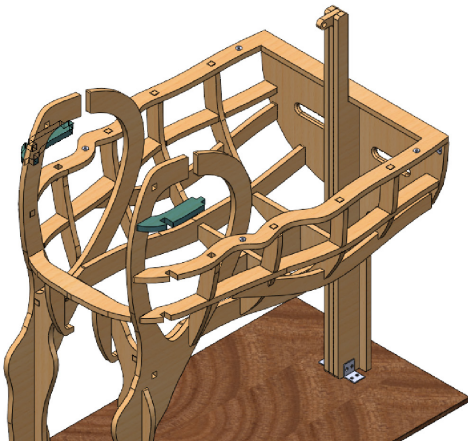
- Locate Bottom Cage Part H into the Front Stand and Leg Part C as shown.
- Repeat on both sides of the cow.
- Note: You may have to flex the legs back a little to enable the piece to lock into place.



2 STEP TWO

Slide in Bottom Cage

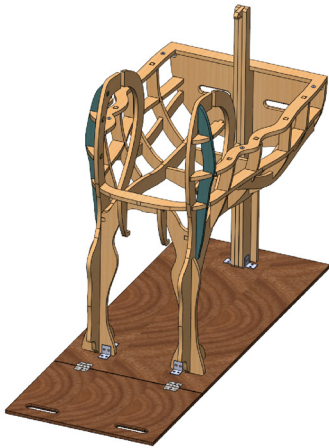
- Slide in the bottom cage assembly as shown.
- The front stand should be sitting hard against the front pole, with Part E of the bottom cage assembly resting in the ledge of the front pole.



3 STEP THREE

Loacte Leg Part B Left and Right

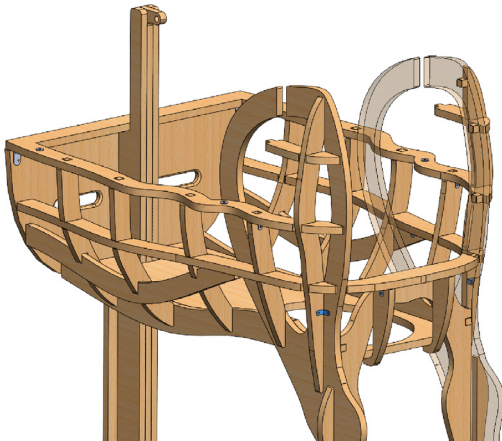
- Locate Leg Part B into the outside face of Leg Part A as shown.
- Repeat on other leg.



4 STEP FOUR

Locate Leg Part D Left and Right

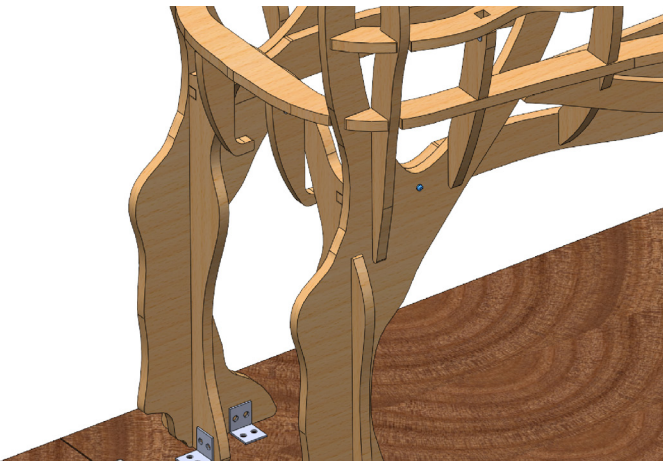
- Locate Leg Part D and slot it into the back end of the Bottom Cage assembly and Leg Part B as shown.
- It should be sitting flush against the external face of Leg Part A.



5 STEP FIVE

Locate Small Angle Bracket

- Using the 6g x 15mm Buttonhead Screws, locate a small angle bracket onto the bottom of the Leg Part D and the Leg Part A as shown.
- Repeat on the other side of the cow.



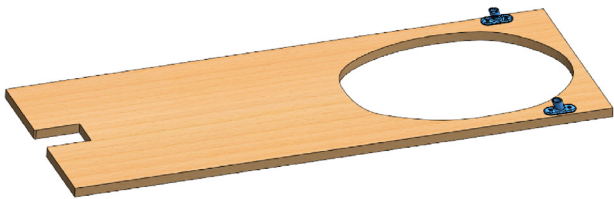
6 STEP SIX

Secure Legs

- Screw a 10G x 32mm Self Tapping Screw through the external face of the Leg Part A, into the Bottom Cage Part H.
- Repeat on other leg on other side of the cow.



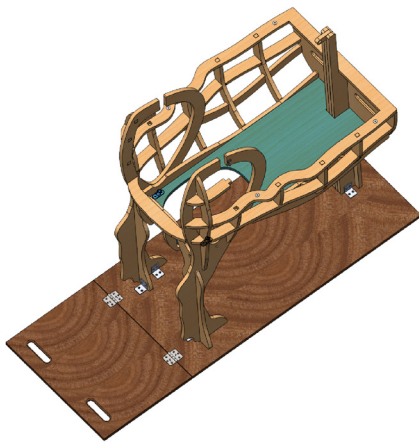
Bottom cage



7 STEP SEVEN

Install Angled Brackets

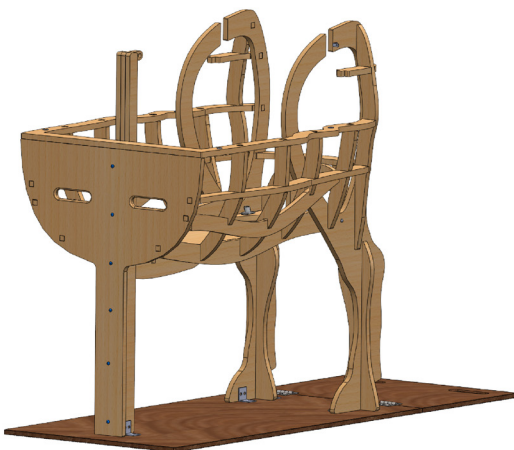
- Locate Mezzanine
- Fasten the 3D Printed Angle Brackets to the mezzanine as shown using 6g x 15mm Buttonhead Screws.
- Ensure the brackets are angled towards the front of the mezzanine.



8 STEP EIGHT

Locate the Mezzanine

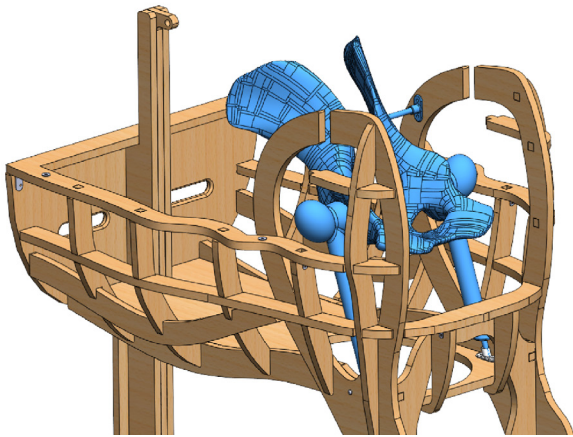
- Locate the mezzanine into the cow as shown.



9 STEP NINE

Secure Front Stand

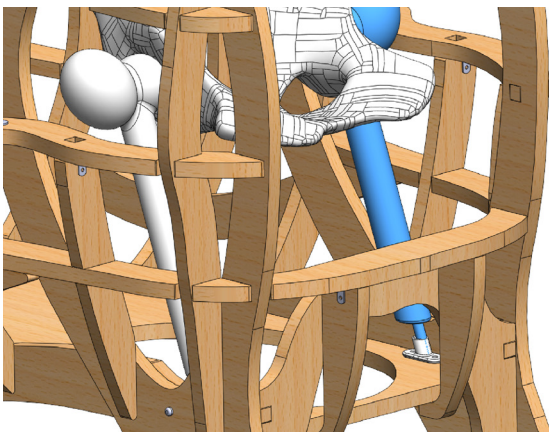
- Use six 10G x 32mm Self Tapping Screws to secure the Front Stand to the Front Pole.
- Ensure screws are located in a similar central pattern as shown.



10 STEP TEN

Pelvis & Femur Bones

- Attach the Straight Pelvis Brackets onto the ends of the horizontal rods protruding from each side of the pelvis.
- Insert the Pelvis Assembly between the legs of the cow as shown.



11 STEP ELEVEN

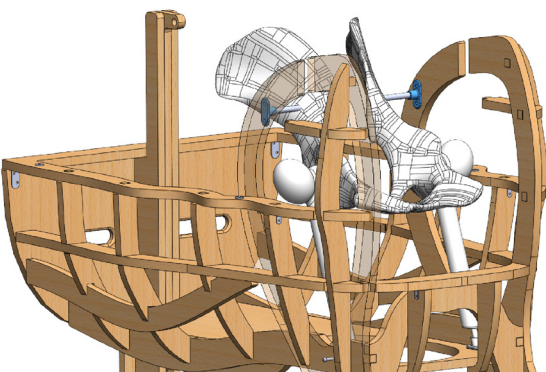
Pelvis & Femur Bones

- Insert the bottom rods that extrude from the base of the femur bones, into the Angled Pelvis Brackets attached to the mezzanine.

12 STEP TWELVE

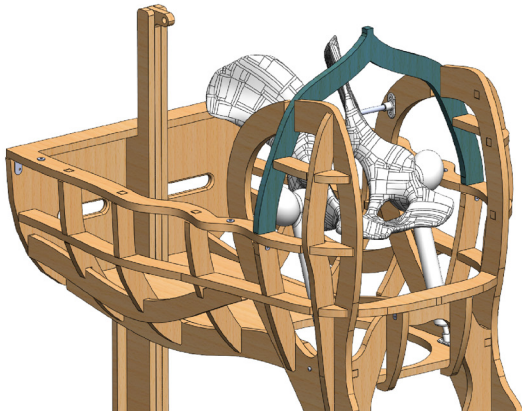
Fasten Brackets To Legs

- Fasten the Straight Pelvis Brackets to the inside of the legs as shown using 6g x 15mm Buttonhead Screws.





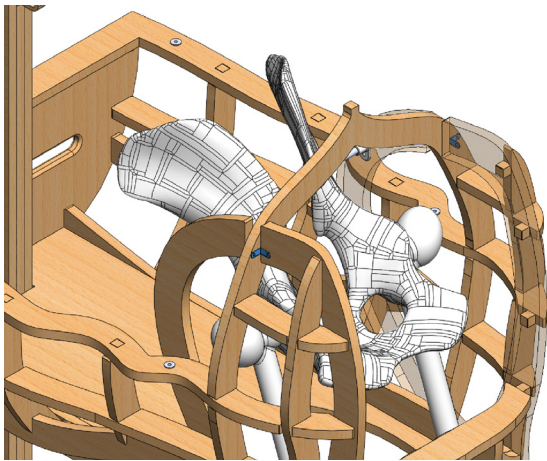
Bottom cage



13 STEP THIRTEEN

Locate The back Arch

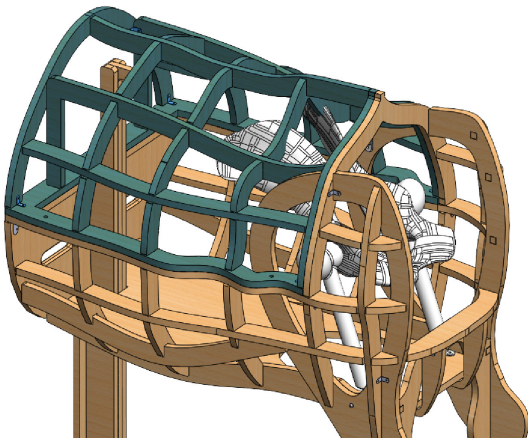
- Locate the Back Arch into the cow between the slots in the top of the Leg Part A as shown.



14 STEP FOURTEEN

Locate Small Angle Bracket

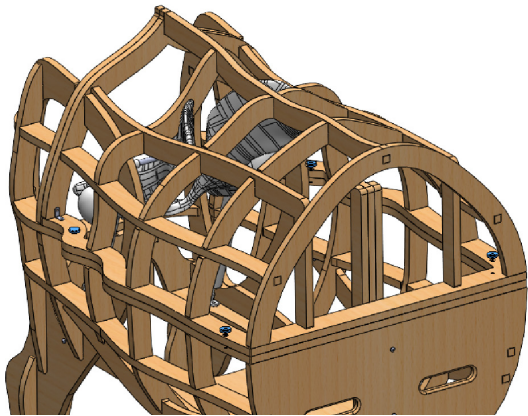
- Using the 6g x 15mm Buttonhead Screws, locate a small angle bracket onto the top of the Leg Part A and the Back Arch as shown.
- Repeat on the other side of the cow.



15 STEP FIFTEEN

Locate The Top Cage Assembly

- Locate the Top Cage Assembly onto the cow as shown.
- Note: Ensure the legs are positioned on the outside of the Top Cage Part G, and in front of the Back Arch.



16 STEP SIXTEEN

Secure Top Cage

- We recommend securing your top cage in place so it doesn't move around during training.
- Do this by inserting the 4x knurl screws through the plywood of the top cage, and screwing them into the threaded inserts of the top face of the bottom cage.



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